

U10

INSULATED CONDUCTOR SYSTEM



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GENERAL INFORMATION

The U10 insulated conductor system has been designed in accordance with VDE 0100. It complies with current conductor system safety requirements and protects against accidental human contact as stipulated by VDE 0470, part 1 (DIN EN 60529), (protection classification IP 21).

Fig. 1 illustrates that the VDE test “finger” cannot make contact with current carrying components. Compact collectors provide accidental contact protection only when the contact brushes are correctly and fully inside the conductors and covered by the insulating profile. Conductor systems located within reach of personnel, and with collectors exiting the conductors during operation, must have barriers or shut-off switches installed to prevent accidental contact. This is required only for conductor systems with operating voltage above 25 VAC or 60 VDC.



Fig 1:
VDE test
finger

U10 Conductor System is approved for indoor systems only.

Conductor systems may consist of any number of conductors. Space requirements are minimal. Contact opening at either downward or sideways orientation is possible.

Standard length for conductor sections is 6 m, shorter sections are available.

The standard PE conductor is marked with a continuous yellow stripe at the insulating profile. The ground conductor has a specifically shaped profile which reliably prevents the collector from entering a phase conductor; thus, the support structure cannot be inadvertently electrified.

Approvals

UL Certification. Please consult us when ordering.

Compact hanger

Compact hangers are used for conductor installation and will also provide and maintain the defined 14 mm phase distance. Hanger center distance is max. 0.6 m at straight sections, 0.3 m at curved sections.

Joint splice/feed

Joint splice/feeds are used to mechanically and electrically connect U10 conductor sections. The included joint splice cap protects personnel from accidentally making contact when the system is under current. Each joint splice/feed can compensate for section expansion/contraction up to 4 mm.

Feed terminals

A feed connection is possible at every joint splice. Also, each isolating assembly and transfer guide can serve as a feed location when a feed clip is installed. When additional feed points within a conductor section are required, feed terminals (inline only) may be installed.

Transfer guides

Transfer guides serve as protection of the conductor end as well as a mechanical system separation. They also facilitate reliable passage of collector brushes at movable track sections such as track switches and lift stations. Installed with an aluminum anchor bracket (BFU), transfer guides lock the conductor ends in place at the support track thus creating a system fixpoint.

Isolating assemblies (air gap)

Isolating assemblies interrupt the electrical current flow in a conductor. To utilize current collectors with the operational task to switch current on/off is only permitted when using low energy control current. For control function, feed sections, maintenance sections etc. we are supplying isolating assemblies with or without SE feed clip.

Curves

U10 insulated conductors can be bent horizontally or vertically. A curve bending tool is available to produce curves at an installation site.

Current collector

Current collectors are manufactured using impact resistant synthetic material and stainless steel components. Copper graphite or carbon contact brushes are used.

The length of the current collector cable cannot exceed 3 m if the installed overload protection is not rated for the current capacity of the cable. See also DIN VDE 0100, part 430 and DIN EN 60204-32. Connecting cables as supplied are sufficiently dimensioned for the listed nominal current. For installation variation reduction factors, as with DIN VDE 0298-4, must be observed.

DIN EN 60204-1 and DIN-EN 60204-2 stipulate that the reliability of PE systems using conductor brushes must be ensured. Doubling the PE collector is a practical and simple solution to achieve compliance.

Industrial designations

DIN – German Institute for Standards

EN – European Standard

ISO – International Organization for Standardization

IEC – International Electrotechnical Commission

VDE – German Electrotechnical Association

IP – International Protection type and classification

SAFETY NOTE

A safety distance of min. (0.5 m) between Conductor / Current Collector arrangement and other moving or fixed equipment must be kept to prevent accidental injury of personnel!

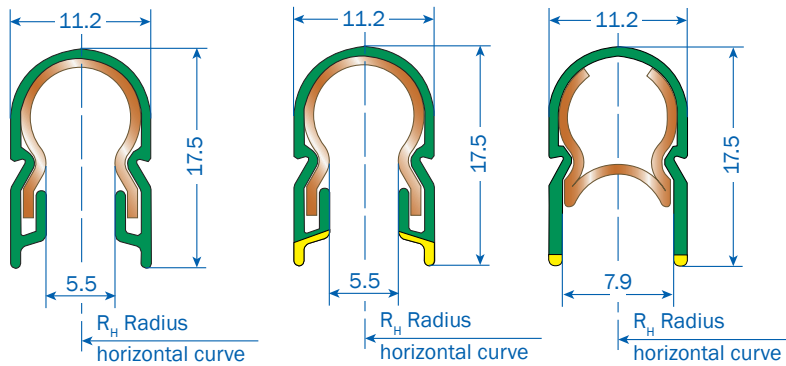
Insulation profile values (electrical)

Type	Dielectric insulation DIN 53481	Specific resistance IEC 60093	Surface resistivity IEC 60093	Leakage path resistance IEC 60112
Standard profile, green	>25 kV/mm	$>1 \times 10^{16} \text{ Ohm} \times \text{cm}$	$2.1 \times 10^{15} \text{ Ohm}$	CTI 400 – 1.1
High temp. profile, gray	>25 kV/mm	$>1 \times 10^{14} \text{ Ohm} \times \text{cm}$	$2.1 \times 10^{15} \text{ Ohm}$	CTI 400 – 1.1

Insulation profile values (mechanical)

Type	Bending rigidity ISO 178	Tensile strength ISO 527	UV resistance	Max. relative humidity	Ambient temperature range ⁽¹⁾	Flammability
Standard profile, green	74 – 85 N/mm ²	44 – 55 N/mm ²	Xenon test >1500	<100 %	–30 °C to +55 °C	Flame resistant, self extinguishing, UL 94 V0
High temp. profile, gray	90 – 100 N/mm ²	47 – 65 N/mm ²	Xenon test >1500	<100 %	–30 °C to +85 °C	Flame resistant, self extinguishing, UL 94 V0

TECHNICAL DATA



PH-Standard

PE-Standard

PE-VPN

Conductor code

U = Unipole insulated conductor

10 = Profile dimensions

25 = Conductor cross section (mm²)

C = Copper conductor

E = Stainless steel conductor

Supplied length

6 m (19.6") standard section,
shorter sections available

Max. support distance

Straight sections: 0.6 m (2")

Curves: 0.3 m (1")

Phase distance

Standard = 14 mm

Bending conductors

Without pre-bending

$\infty \geq R \geq 5000$ mm

At site:

Horizontal curves

5000 mm $\geq R \geq 750$ mm

Inward/outward facing curves

5000 mm $\geq R \geq 750$ mm

Curves $R \leq 750$ mm pls. inquire.

Application

Indoor systems only

Selection of conductors

- U10/25 C conductor system with copper conductor for main current, control signal and data.
- U10/25 E conductor system with stainless steel conductor for control signal and data transmission at corrosive environments.

Versions

Version	Type	Color	Weight kg/m	Order No.
Phase (standard profile)	U10/25C-....PH-B	green	0.267	167006 •
	U10/25E-....PH-B	green	0.246	167026 •
PE (standard profile)	U10/25C-....PE-A	green, yellow	0.267	167066 •
	U10/25E-....PE-A	green, yellow	0.246	167086 •
PE-VPN (standard profile)	U10/25C-....VPN-A	green, yellow	0.267	144886 •
	U10/25C-....VPNG-A ⁽⁴⁾	green, yellow	0.267	144906 •
Phase (high temp. profile)	U10/25C-....PH-D85	grey	0.267	167036 •
	U10/25E-....PH-D85	grey	0.246	167056 •
PE (high temp. profile)	U10/25C-....PE-C85	grey/green, yellow	0.267	167096 •
	U10/25E-....PE-C85	grey/green, yellow	0.246	167116 •
PE-VPN (high temp. profile)	U10/25C-....VPN-C85	grey/green, yellow	0.267	144896 •
	U10/25C-....VPNG-C85 ⁽⁴⁾	grey/green, yellow	0.267	144926 •
Phase (heat treated)	U10/25CW-3000PH-B	green	0.267	144403
PE-VPN (heat treated)	U10/25CW-3000VPN-A	green, yellow	0.267	144897
	U10/25CW-3000VPNG-A ⁽⁴⁾	green, yellow	0.267	144899

Conductor system values

Type	Leakage distance profile mm	Max. nominal voltage ⁽³⁾	Max. continuous current A	Resistance Ohm/1000 m	Impedance ⁽²⁾ Ohm/1000 m
U10/25 C	30	690	100	0.744	0.748
U10/25 E	30	690	10	31.328	31.328

(1) Type designation to be completed, e.g. U10/25E-**5182**PH-B for 5182mm, phase rail, order no. 167026 (length of short rail is rounded up). The four-digit number (printed bold) at the type designation indicates the length of the conductor section in mm. Standard section is 6000.

(2) Based on 14 mm phase distance at 50 Hz

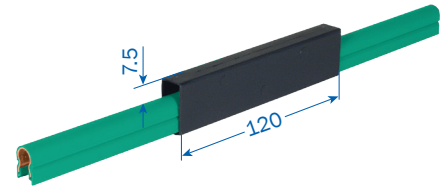
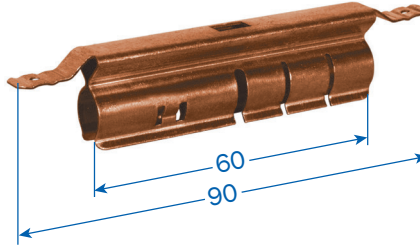
(3) Not with UL certification $U_{UL} = 600$ V

(4) For inward facing curves and outward facing curves

- The last digit of the order no. indicates the length of the section in meters. Accordingly change 6 to 1, 2, 3, 4, or 5 for shorter sections.

JOINT / JOINT FEED

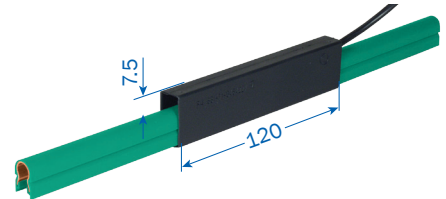
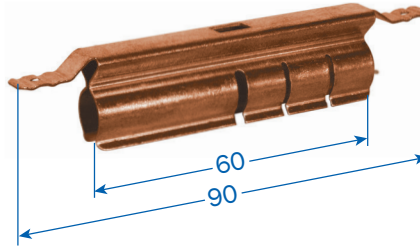
Max. 2x 40A continuous current
Compensates for up to 4 mm section expansion/
contraction caused by temperature fluctuations
Connecting cables not included, please order
from page 15



Type	Weight kg	Order No.
VM-UEV10/C	0.026	165006
VM-UEV10VPN/C	0.026	143213

LINE FEED

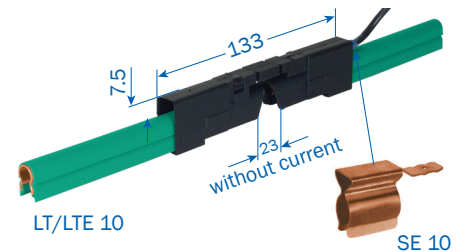
Max. 2x 50A continuous current
Connecting cable not included, please order from
page 15



Type	Weight kg/m	Order No.
ES-UES10	0.026	165212
ES-UES10VPN	0.026	143214

ISOLATING ASSEMBLY (AIR GAP)

Max. 40A continuous current
Two halves are joined during installation
Feed clip SE 10 with tab connector 6.3x0.8 mm (max. continuous current 40A),
at least one additional compact hanger required for each isolating assembly.



Type	Description	Weight kg	Comprising	Order No.
ST-LT/LT10		0.017	2 x LT/U 10	165025
ST-LT/LTE10		0.021	2 x LT/U 10 1 x Feed clip SE 10	165114
ST-LTE/LTE10		0.025	2 x LT/U 10 2 x Feed clip SE 10	165026

SPACER CLIP

to provide support for isolating assembly by filling gap between isolating assembly
and web of aluminum monorail track at 16.5 mm system height⁽¹⁾.



Type	Weight kg	Order No.
EU-DK10/16.5	0.002	165682

(1) System height = distance contact surface to back of compact hanger (at web of monorail track)

EXPANSION SECTION

single conductor, to be completed at installation site

Expansion capability of expansion section must equal the max. expansion capability of the EMS track.

Two fix points are required with each expansion section. Please order as required by the EMS track layout.

An additional compact hanger is required for each 15 mm expansion capability. Please add to your order as required.

Standard

Type	Weight kg	Expansion	Order No.
VM-UDV10/C-30	0.052	up to 30 mm	166542
VM-UDV10/C-45	0.075	up to 45 mm	166543
VM-UDV10/C-60	0.104	up to 60 mm	166544

PE-VPN

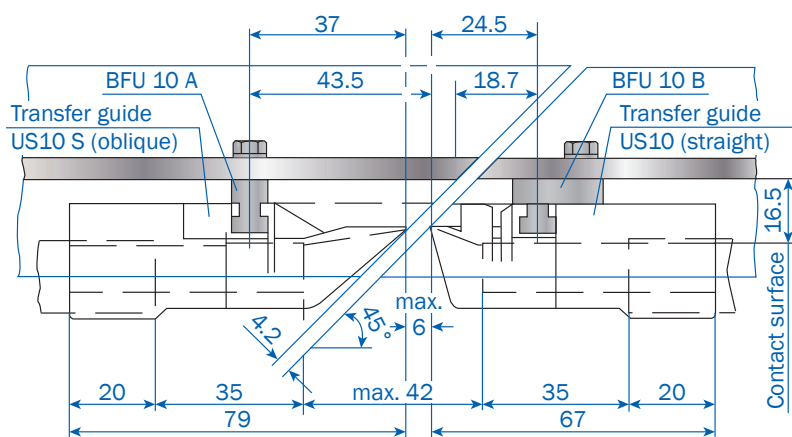
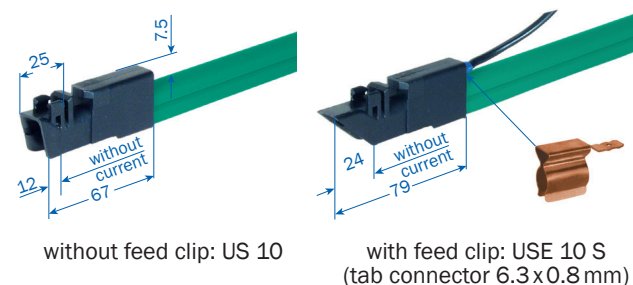
Type	Weight kg	Expansion	Order No.
VM-UDV10VPN/C-30	0.052	up to 30 mm	143356
VM-UDV10VPN/C-45	0.075	up to 45 mm	143357
VM-UDV10VPN/C-60	0.104	up to 60 mm	143358

TRANSFER GUIDES

Max. vertical and horizontal offset ± 3 mm respective

Transfer guide for phase + PE

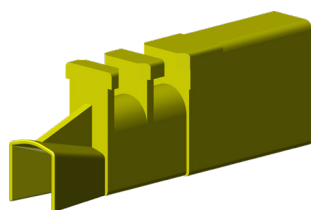
Max. 40A continuous current



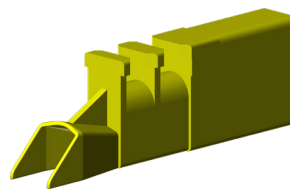
Type	Weight kg/m	Version	Feed clip	Order No.
MU-US10	0.008	straight	without	165008
MU-US10S	0.008	oblique	without	165009
MU-USE10	0.012	straight	with	165010
MU-USE10S	0.012	oblique	with	165011

Transfer guide for PE-VPN

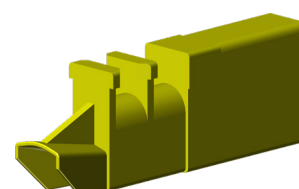
Max. 40A continuous current



without feed clip:
US 10 PE-VPN



without feed clip:
US 10 SP-VPN



without feed clip:
US 10 S-VPN
(tab connector 6.3x0.8mm)

Type	Weight kg/m	Version	Feed clip	Order No.
MU-US10-VPN	0.007	straight	without	144863
MU-US10S-VPN	0.007	oblique	without	144865
MU-US10SP-VPN	0.008	oblique positive	without	144867
MU-USE10-VPN	0.011	straight	with	144864
MU-USE10S-VPN	0.011	oblique	with	144866
MU-USE10SP-VPN	0.012	oblique positive	with	144868

ANCHOR BRACKET (ALUMINUM) FOR TRANSFER GUIDES

to be bolted to the track

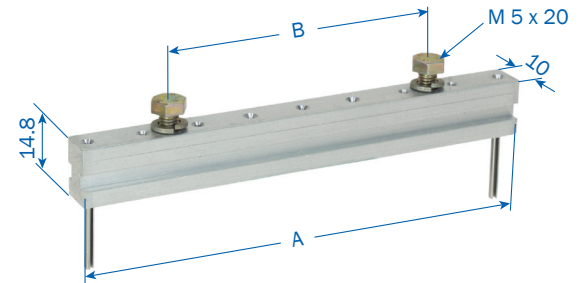
Two holes to be drilled through the EMS track to screw on the anchor bracket from the back.

Kit comprises: 1x anchor bracket, 2x hex screws M5 with lock washer, 2x roll pins 2x20.

BFU 10A

for system height⁽¹⁾ = 16.5 mm

Type	No. of poles	A mm	B mm	Weight kg	Order No.
MU-BFU10H4/16.5/14-59/42	1 - 4	59	42	0.032	144422
MU-BFU10H6/16.5/14-90/42	1 - 6	90	42	0.040	144499
MU-BFU10H8/16.5/14-118/70	1 - 8	118	70	0.048	165168
MU-BFU10H10/16.5/14-143/70	1 - 10	143	70	0.056	165176

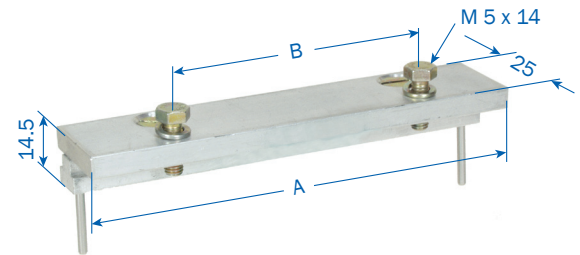


BFU 10B

to be used when EMS track has been cut obliquely (see drawing page 6).

for system height⁽¹⁾ = 16.5 mm

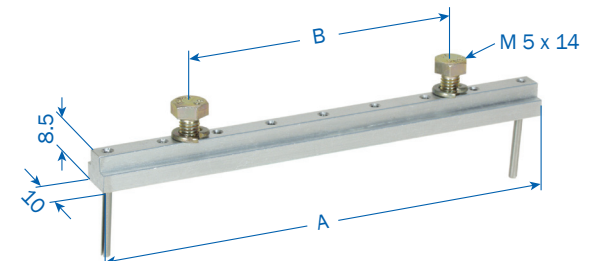
Type	No. of poles	A mm	B mm	Weight kg	Order No.
MU-BFU10H4/16.5/14-59/42-25	1 - 4	59	42	0.053	144419
MU-BFU10H6/16.5/14-90/42-25	1 - 6	90	42	0.065	143982
MU-BFU10H8/16.5/14-118/70-25	1 - 8	118	70	0.077	165272
MU-BFU10H10/16.5/14-143/70-25	1 - 10	143	70	0.089	165274



BFU 10

for system height⁽¹⁾ = 10.5 mm

Type	No. of poles	A mm	B mm	Weight kg	Order No.
MU-BFU10H4/10/14-62/42	1 - 4	62	42	0.022	144022
MU-BFU10H6/10/14-90/42	1 - 6	90	42	0.026	143983
MU-BFU10H8/10/14-118/70	1 - 8	118	70	0.030	165115



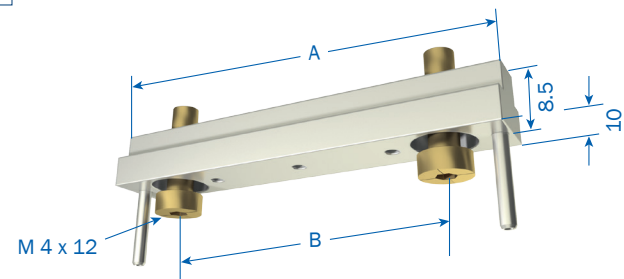
BFU 10V

for system height⁽¹⁾ = 10.5 mm

Socket head screws inserted at front of EMS track. Anchor bracket kit consists of:

1x anchor bracket, 2x socket head screws M4, 2x roll pins.

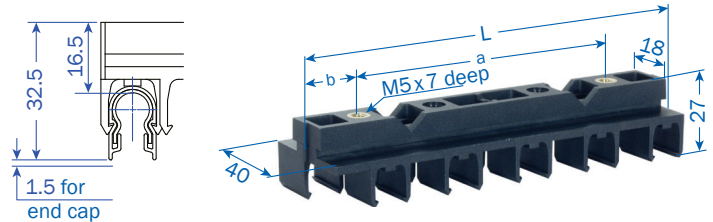
Type	No. of poles	A mm	B mm	Weight kg	Order No.
MU-BFU10V4/10/14-59/42	1 - 4	59	42	0.015	144355
MU-BFU10V6/10/14-90/42	1 - 6	90	42	0.021	144513
MU-BFU10V8/10/14-118/70	1 - 8	118	70	0.026	144514



(1) System height = distance contact surface to back of compact hanger (at web of monorail)

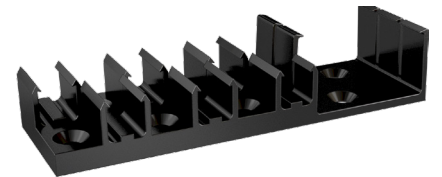
STANDARD COMPACT HANGERS

for system height = 16.5 mm
Screw material must be selected according to the web thickness.
These compact hangers may be combined to support any number of conductors.



Type	Max. number of poles	L, mm	a, mm	b, mm	Weight kg	Order No.
AH-KA10L-2/16.5-N-PA-14	2	29	0	20.5	0.012	142072
AH-KA10L-4/16.5-10N-PA-14	4	57	42	7.5	0.024	142073
AH-KA10L-6/16.5-10N-PA-14	6	85	42	21.5	0.033	142757
AH-KA10L-8/16.5-10N-PA-14	8	113	42	35.5	0.045	142075
AH-KA10L-10/16.5-N-PA-14	10	141	100	20.5	0.056	142076

Compact hanger KA10 (used with screws)



6 poles + SMGM data communication

Type	Max. number of poles	L, mm	Weight kg	Order No.
AH-KA10-4/10.5-UNI-PA-SMG-14	4	100	0.027	144354
AH-KA10-6/10.5-UNI-PA-SMG-14	6	128	0.036	100102 11

LOCATING CLAMPS

2 USK10 location clamps are required for each fix point

Locating clamp standard

Type	Weight kg	Order No.
USK10	0.006	165645

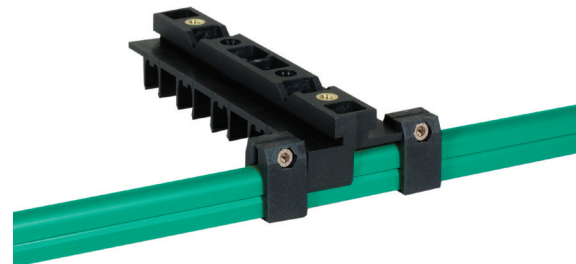


Illustration shows the arrangement of two locating clamps at a compact hanger

Locating clamp PE-VPN

Type	Weight kg	Order No.
USK10A-VPN	0.001	144876

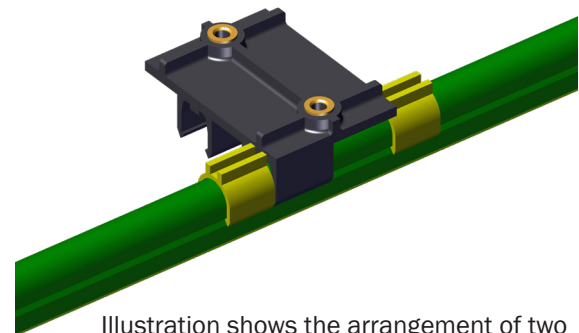
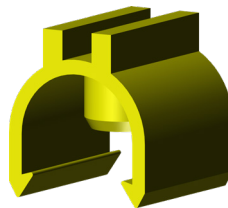
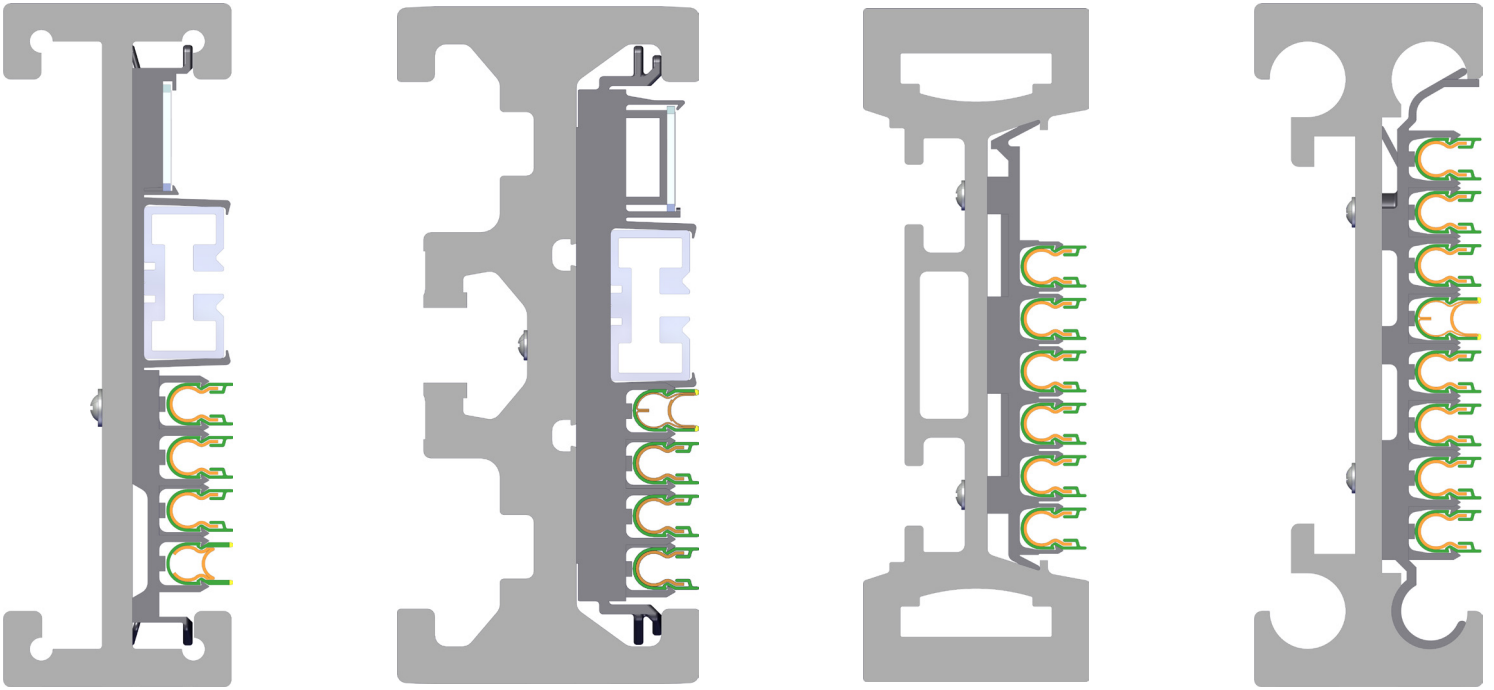


Illustration shows the arrangement of two locating clamps at a compact hanger

COMPACT HANGERS (CUSTOMER SPECIFIC)



Selected Examples of profiles and specially designed VAHLE U10 compact hangers for Electrified Monorail Systems (EMS).



COMPACT CURRENT COLLECTORS

KDS2/40

PE-VP for EMS installations

for installations with mostly **one-way travel**

with 1x0.5 m connecting cable type WFLA 2.5

Max. current: 1 connecting cable 2.5 mm², 25 A
2 connecting cables 2.5 mm², 40 A

Lift: ±15 mm

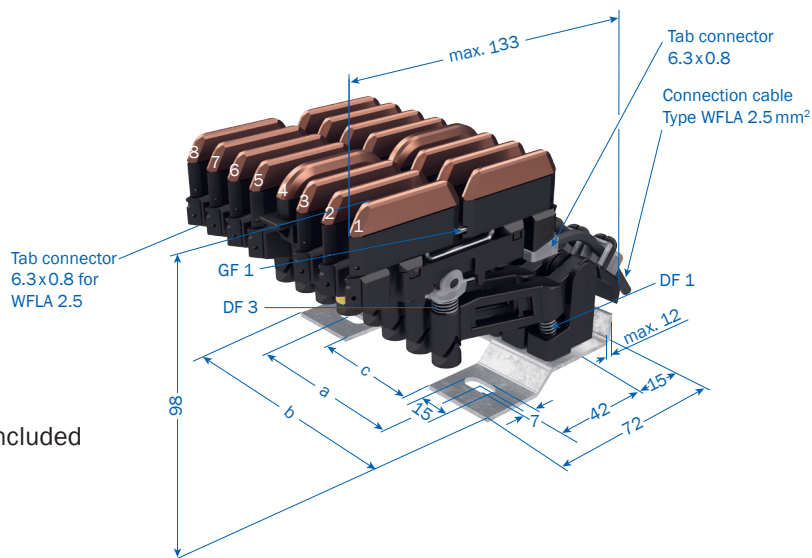
Swivel: ±15 mm

Contact pressure: approx. 3.5 N per contact brush

Connecting cable: 2.5 mm² type WFLA 2.5 high flex included

PE standard at No. 4 position, variations are possible.

PE makes contact first when entering conductors.



Type	No. of poles	Dim. a mm	Dim. b mm	Dim. c mm	Weight kg	Base plate	Order No.	
							with PE-VP	with PE Standard
SA-KDS2/40/4/14VP0.5/4/4	4	28	62	-	0.428	4-pole	143277	-
SA-KDS2/40/4/14HS0.5/4/4	4	28	62	-	0.428	4-pole	-	168082
SA-KDS2/40/5/14VP0.5/4/6/6	5	56	90	-	0.549	6-pole (No. 6 = open)	143332	-
SA-KDS2/40/5/14HS0.5/4/6/6	5	56	90	-	0.549	6-pole (No. 6 = open)	-	168083
SA-KDS2/40/6/14VP0.5/4/6	6	56	90	-	0.637	6-pole	143219	-
SA-KDS2/40/6/14HS0.5/4/6	6	56	90	-	0.637	6-pole	-	168084
SA-KDS2/40/7/14VP0.5/4/8/8	7	80	118	53	0.744	8-pole (No. 8 = open)	143377	-
SA-KDS2/40/7/14HS0.5/4/8/8	7	80	118	53	0.744	8-pole (No. 8 = open)	-	168085
SA-KDS2/40/8/14VP0.5/4/8	8	80	118	53	0.832	8-pole	143220	-
SA-KDS2/40/8/14HS0.5/4/8	8	80	118	53	0.832	8-pole	-	168086
SA-KDS2/40/9/14VP0.5/4/10/10	9	80	156	53	0.959	10-pole (No. 10 = open)	143378	-
SA-KDS2/40/9/14HS0.5/4/10/10	9	80	156	53	0.959	10-pole (No. 10 = open)	-	168087
SA-KDS2/40/10/14VP0.5/4/10	10	80	156	53	1.047	10-pole	143379	-
SA-KDS2/40/10/14HS0.5/4/10	10	80	156	53	1.047	10-pole	-	168088
Single collectors are available with 0.5 m connecting cable							Phase, black	PE, yellow
SA-KDS2/40/04PH-88/15-0.5					0.091	w/o	168073	-
SA-KDS2/40/30VP-79/15-0.5					0.105	w/o	-	143218
SA-KDS2/40/04PE-88/15-0.5					0.090	w/o	-	168074

Current collector sets (trailing unit)

Single conductor on base plate. PE standard at No. 4 position, variations possible!

Type	Dim. a mm	Dim. b mm	Dim. c mm	Weight kg	Base plate	Order No. PE-VP	Order No. PE
SA-KDS2/40/1/14VP0.5/4/4/1-3	28	62	-	0.164	4-pole	143361	-
SA-KDS2/40/1/14HS0.5/4/4/1-3	28	62	-	0.164	4-pole	-	168079-D
SA-KDS2/40/1/14VP0.5/4/6/1-3U5-6	56	90	-	0.197	6-pole	143369	-
SA-KDS2/40/1/14HS0.5/4/6/1-3U5-6	56	90	-	0.197	6-pole	-	167454
SA-KDS2/40/1/14VP0.5/4/8/1-3U5-8	80	118	53	0.216	8-pole	143635	-
SA-KDS2/40/1/14HS0.5/4/8/1-3U5-8	80	118	53	0.216	8-pole	-	167830

KUFR2/40

for installations requiring **bi-directional travel**

with 1x0.5 m connecting cable type WFLA 2.5

Max. current: 1 connecting cable 2.5 mm², 25 A
2 connecting cables 2.5 mm², 40 A

Stroke: ±15 mm

Swivel: ±15 mm

Contact pressure: approx. 3.5 N per contact brush

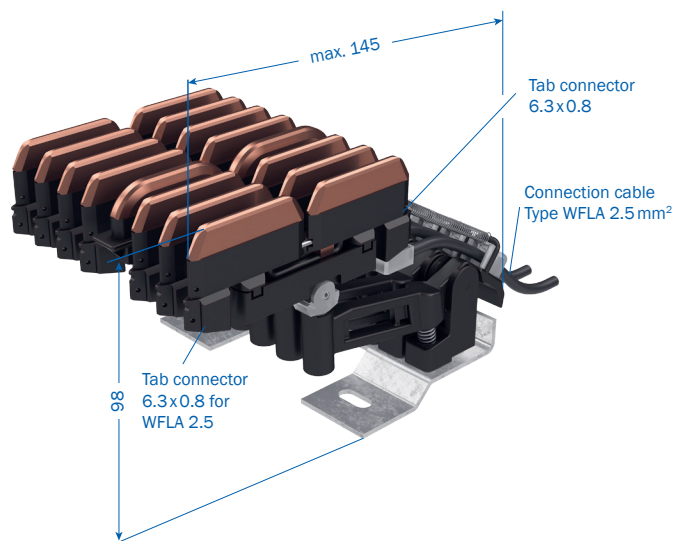
Connecting cable: 2.5 mm² Type WFLA 2.5

Cable length: 0.5 m, high flex included

PE standard at No. 4 position, variations are possible.

Dimensions of base plate see KDS2/40.

PE makes contact first when entering conductors.



Type	No. of poles	Weight kg	Base plate	Order No.	
				with PE-VP	with PE Standard
SA-KUFR2/40/4/14VPO.5/4/4	4	0.448	4-pole	144474	-
SA-KUFR2/40/4/14HS0.5/4/4	4	0.448	4-pole	-	165927
SA-KUFR2/40/5/14VPO.5/4/6/6	5	0.573	6-pole (No. 6 = open)	144475	-
SA-KUFR2/40/5/14HS0.5/6/6	5	0.573	6-pole (No. 6 = open)	-	165928
SA-KUFR2/40/6/14VPO.5/4/6	6	0.666	6-pole	144476	-
SA-KUFR2/40/6/14HS0.5/6	6	0.666	6-pole	-	165929
SA-KUFR2/40/7/14VPO.5/4/8/8	7	0.779	8-pole (No. 8 = open)	144478	-
SA-KUFR2/40/7/14HS0.5/8/8	7	0.779	8-pole (No. 8 = open)	-	165930
SA-KUFR2/40/8/14VPO.5/4/8	8	0.872	8-pole	144479	-
SA-KUFR2/40/8/14HS0.5/8	8	0.872	8-pole	-	165931
SA-KUFR2/40/9/14VPO.5/4/10/10	9	1.004	10-pole (No. 10 = open)	144480	-
SA-KUFR2/40/9/14HS0.5/10/10	9	1.004	10-pole (No. 10 = open)	-	165932
SA-KUFR2/40/10/14VPO.5/4/10	10	1.097	10-pole	144481	-
SA-KUFR2/40/10/14HS0.5/10	10	1.097	10-pole	-	165933
Single collectors are available with 0.5 m connecting cable				Phase, black	PE, yellow
SA-KUFR2/40/20PH-88/15-0.5		0.093		165955	-
SA-KUFR2/40/20PE-88/15-0.5		0.091		-	165956
SA-KUFR2/40/04VP-79/15-0.5		0.105		-	143776

Current collector sets (trailing unit)

Single conductor on base plate. PE standard at No. 4 position, variations possible!

Type	Dim. a mm	Dim. b mm	Dim. c mm	Weight kg	Base plate	Order No. PE-VP	Order No. PE
SA-KUFR2/40/1/14VPO.5/4/4/1-3	28	62	-	0.164	4-pole	143774	-
SA-KUFR2/40/1/14HS0.5/4/4/1-3	28	62	-	0.164	4-pole	-	166491
SA-KUFR2/40/1/14VPO.5/4/6/1-3U5-6	56	90	-	0.197	6-pole	143836	-
SA-KUFR2/40/1/14HS0.5/4/6/1-3U5-6	56	90	-	0.197	6-pole	-	167573
SA-KUFR2/40/1/14VPO.5/4/8/1-3U5-8	80	118	53	0.216	8-pole	144482	-
SA-KUFR2/40/1/14HS0.5/4/8/1-3U5-8	80	118	53	0.216	8-pole	-	167661

COMPACT CURRENT COLLECTORS

KUFU25

for installations requiring **bi-directional travel**

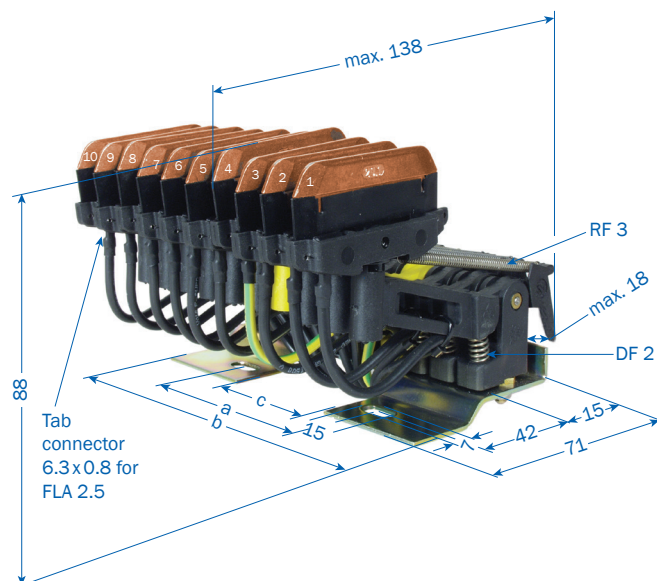
for entry funnel EFT10-KUFU

with 1 m connecting cable type FLA 2.5

max. continuous current: 25 A

Stroke: +15 mm / -10 mm
 Swivel: ±15 mm
 Contact pressure: approx. 3.5 N per contact brush

PE at No. 4 position, with 3 conductors at No. 3,
 with 2 conductors at No. 2. Variations are possible.
 PE makes contact first when entering conductors.



Type	No. of poles	Dim. a mm	Dim. b mm	Dim. c mm	Weight kg	Base plate	Order No.	
							with PE-VP	with PE-Standard
SA-KUFU25/2/14HS1.0/2/2	2	-	34	-	0.228	2-pole	168040	-
SA-KUFU25/2/14SS1.0/2	2	-	34	-	0.228	2-pole	-	168051
SA-KUFU25/3/14HS1.0/3/4/4	3	28	62	-	0.340	4-pole (No. 4 = open)	168041	-
SA-KUFU25/3/14SS1.0/4/4	3	28	62	-	0.340	4-pole (No. 4 = open)	-	168052
SA-KUFU25/4/14HS1.0/4/4	4	28	62	-	0.428	4-pole	168042	-
SA-KUFU25/4/14SS1.0/4	4	28	62	-	0.428	4-pole	-	168053
SA-KUFU25/5/14HS1.0/4/6/6	5	56	90	-	0.549	6-pole (No. 6 = open)	168043	-
SA-KUFU25/5/14SS1.0/6/6	5	56	90	-	0.549	6-pole (No. 6 = open)	-	168054
SA-KUFU25/6/14HS1.0/4/6	6	56	90	-	0.637	6-pole	168044	-
SA-KUFU25/6/14SS1.0/6	6	56	90	-	0.637	6-pole	-	168055
SA-KUFU25/7/14HS1.0/4/8/8	7	80	118	53	0.744	8-pole (No. 8 = open)	-	168045
SA-KUFU25/7/14SS1.0/8/8	7	80	118	53	0.744	8-pole (No. 8 = open)	-	168056
SA-KUFU25/8/14HS1.0/4/8	8	80	118	53	0.832	8-pole	168046	-
SA-KUFU25/8/14SS1.0/8	8	80	118	53	0.832	8-pole	-	168057
SA-KUFU25/9/14HS1.0/4/10/10	9	80	146	53	0.959	10-pole (No. 10 = open)	168047	-
SA-KUFU25/9/14SS1.0/10/10	9	80	146	53	0.959	10-pole (No. 10 = open)	-	168058
SA-KUFU25/10/14HS1.0/4/10	10	80	146	53	1.047	10-pole	168048	-
SA-KUFU25/10/14SS1.0/10	10	80	146	53	1.047	10-pole	-	168059
Single collectors are available without connecting cable							Phase, black	PE, yellow
SA-KUFU25/20PH-78/15-0.0					0.051		168015	-
SA-KUFU25/20PE-78/15-0.0					0.051		-	168016

ENTRY FUNNEL

EFT10

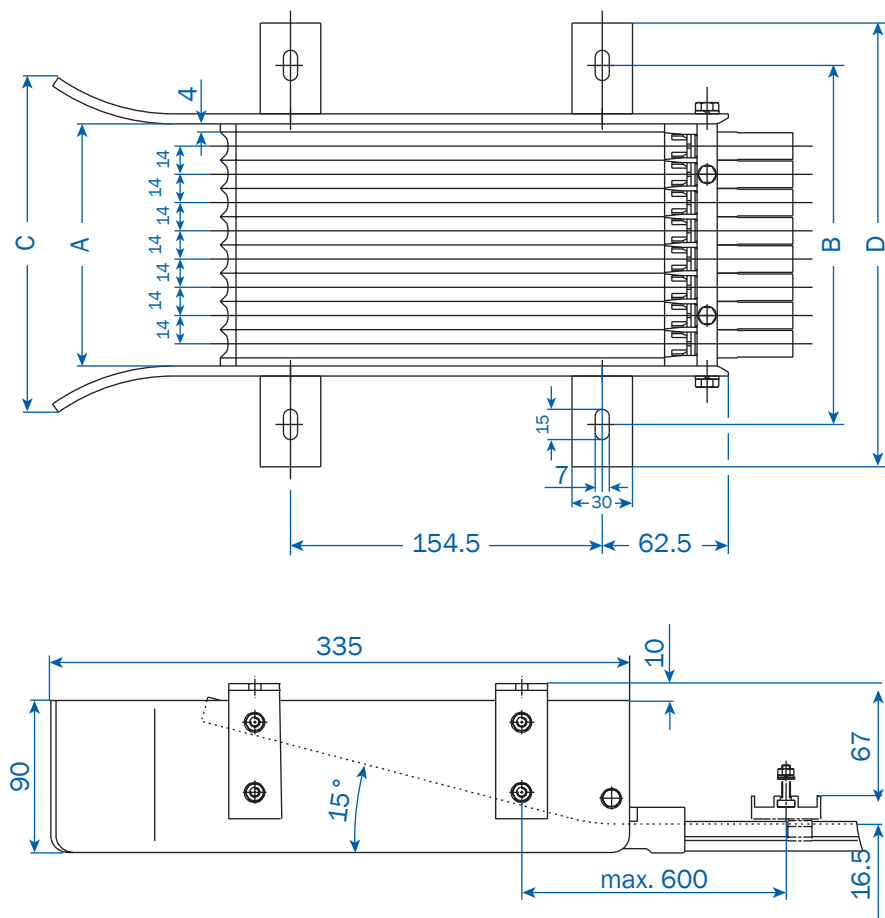
for current collectors **KUFU25**

Please note: Entry funnel without current.

Entry speed: max. 100 m/min
 Entry tolerance: horizontal: ± 10 mm
 vertical: ± 10 mm

Version with ground reverse polarity
 protection on request.

Also suitable for current collectors KESR



Type	No. of poles	Dim. A mm	Dim. B mm	Dim. C mm	Dim. D mm	Weight kg	Order No.
MU-EFT10-2-KUFU	2	36	94	82	136	1.145	167675
MU-EFT10-3-KUFU	3	50	108	96	150	1.230	167676
MU-EFT10-4-KUFU	4	64	122	110	164	1.315	167677
MU-EFT10-5-KUFU	5	78	136	124	178	1.400	167678
MU-EFT10-6-KUFU	6	92	150	138	192	1.485	167679
MU-EFT10-7-KUFU	7	106	164	152	206	1.570	167680
MU-EFT10-8-KUFU	8	120	178	166	220	1.655	167681
MU-EFT10-9-KUFU	9	134	192	180	234	1.740	167682
MU-EFT10-10-KUFU	10	148	206	194	248	1.825	167683

COMPACT CURRENT COLLECTORS

KESR 32-55

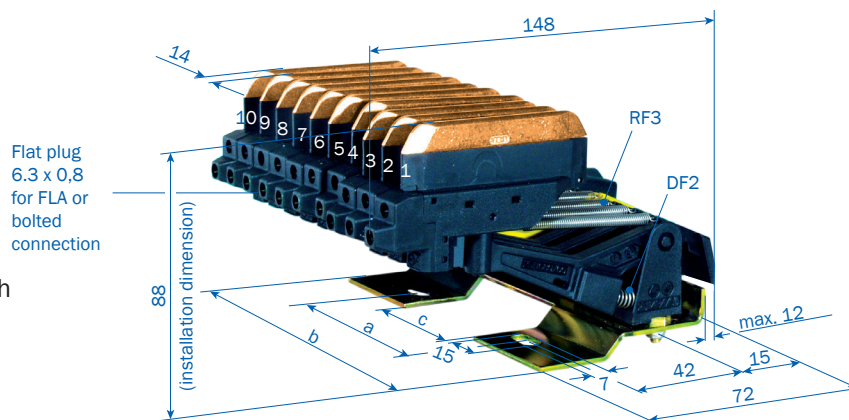
for installations requiring **bi-directional travel**

max. continuous current: 55 A

Stroke: +15 mm
Swivel: ± 15 mm
Contact pressure: approx. 7 N per contact brush

PE standard at No. 4 position, variations are possible.
PE makes contact first when entering conductors.

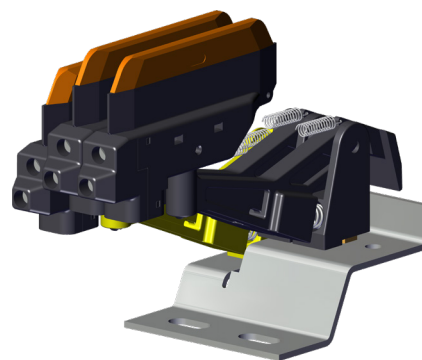
max. continuous current	Tab connector	Wire end ferrule
32 A	FLA 2.5	AEA 2.5
40 A	FLA 4.0	AEA 4.0
55 A	FLA 6.0	AEA 6.0



Type	No. of poles	Dim. a mm	Dim. b mm	Dim. c mm	Weight kg	Base plate	Order No.	
SA-KESR32-55F-4-14HS-0-04-04	4	28	62	–	0.480	4-pole	143170	
SA-KESR32-55F-5-14HS-0-04-06-06	5	56	90	–	0.540	6-pole (No. 6 = open)	143373	
SA-KESR32-55F-6-14HS-0-04-06	6	56	90	–	0.600	6-pole	143113	
SA-KESR32-55F-7-14HS-0-04-08-08	7	80	118	53	0.660	8-pole (No. 8 = open)	143114	
SA-KESR32-55F-8-14HS-0-04-08	8	80	118	53	0.720	8-pole	143115	
SA-KESR32-55F-9-14HS-0-04-10-10	9	80	146	53	0.780	10-pole (No. 10 = open)	143116	
SA-KESR32-55F-10-14HS-0-04-10	10	80	146	53	0.840	10-pole	143117	
Single collectors are available without connecting cable							Phase, black	PE, yellow
SA-KESR32-55F/14...-31-0					0.060		143111	143112

KESR VP

Current collectors KESR 32-55 and KESR VP may be used with entry funnels EFT10 (see page 13).

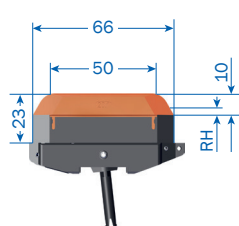


Type	No. of poles	Weight kg	Base plate	Order No.
SA-KESR32-55/3/14VP0,0S/1/4/4	3	0.324	4-pole (No. 4 = open)	0144599-A
SA-KESR32-55/3/14VP0,0S/4/4/1	3	0.324	4-pole (No. 1 = open)	0144599
SA-KESR32-55/4/14VP0,0S/1/4	4	0.403	4-pole	0144607-A
SA-KESR32-55/4/14VP0,0S/4/4	4	0.403	4-pole	0144607

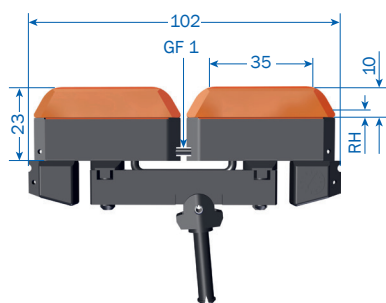
Other versions on request.

CARBON BRUSHES

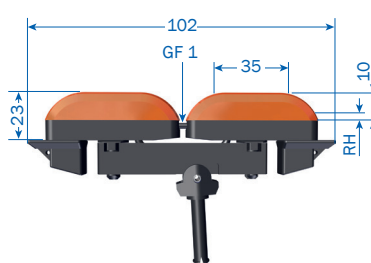
width of contact brushes = 3.8 mm, min. remaining brush height (RH) = 3 mm; with tab connector



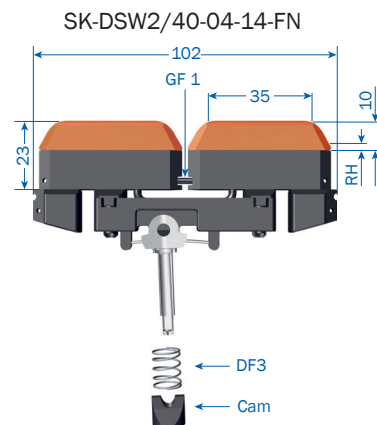
SK-KMKU25-20-14



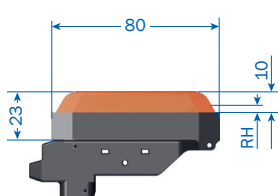
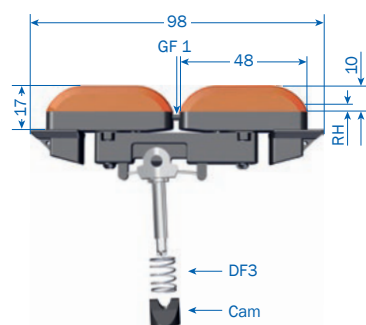
SK-KMKF2/40-04-14



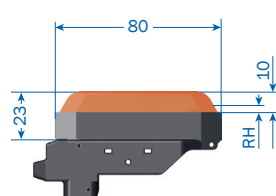
SK-KMKF2/40VP-04-14



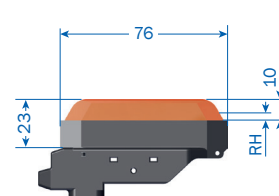
SK-DSW2/40VP-04-14-FN



SK-MK63S/14SKID63
(with screwed connection)



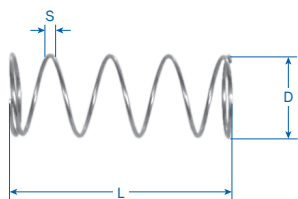
SK-MK63S-VP/14
(with screwed connection)



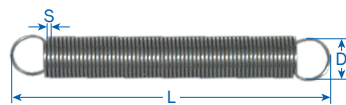
SK-MK55F-31-14

Type	for current collector	Weight kg	Order No.
SK-KMKU25-20-14	KUFU25	0.030	168284
SK-DSW2/40-04-14-FN	KDS2/40	0.049	168151
SK-DSW2/40VP-04-14-FN	KDS2/40 PE-VP	0.060	144059
SK-KMKF2/40-04-14	KUFR2/40	0.050	144277
SK-KMKF2/40VP-04-14	KUFR2/40VP	0.060	143777
SK-MK63S/14	SKID63 and KESR55	0.046	144691
SK-MK63S-VP/14	SKID63 and KESR55	0.050	144692
SK-MK55F-31-14	KESR	0.038	780920

SPRINGS



Compression spring DF3



Tension spring RF3



Alignment spring GF1



Cam

Type	for current collector	S mm	D mm	L mm	Order No.
DF3	KDS2/40	0.55	9.55	24.00	152011
RF3	KUFU25, KUFR2/40	0.40	4.40	31.00	153849
GF1	KDS2/40, KUFR2/40	-	2.00	21.50	153850
NOCKEN	KDS2/40				1011917

CONNECTING CABLES

Connecting cables, highly flexible for current collectors, feed terminals, transfer guides and isolating assembly (for current collectors KDS and KUFR use connecting cable WFLA 2.5)



Length: 0.5 m with tab plug 6.3x0.8
Longer connecting cable available



Length: 1 m with tab plug 6.3x0.8
Longer connecting cables available

Connecting cable, double insulated

for current collector or feed terminal

Type	Cross section mm ²	Ø mm		Weight kg		Order No. Phase black	Order No. PE green/yellow
		PH	PE	PH	PE		
AL-FLA2.5PH1-6.3	2.50	3.9	-	0.037	-	165049	-
AL-FLA2.5PE1-6.3	2.50	-	3.6	-	0.035	-	165050
AL-FLA4PH1-6.3	4.00	5.4	-	0.064	-	165051	-
AL-FLA4PE1-6.3	4.00	-	5.2	-	0.059	-	165052
AL-FLA6PH1-6.3	6.00	5.7	-	0.086	-	166368	-
AL-FLA6PE1-6.3	6.00	-	5.7	-	0.083	-	166369
AL-WFLA2.5PH0.5-6.3	2.50	3.9	-	0.020	-	168107	-
AL-WFLA2.5PE0.5-6.3	2.50	-	3.6	-	0.018	-	168108

Connecting cable, single insulation

for isolating assembly only

Type	Cross section mm ²	Ø mm		Weight kg		Order No. Phase black	Order No. PE green/yellow
		PH	PE	PH	PE		
AL-IFKA1.5PH1-6.3	1.50	3.0	-	0.020	-	166557	-
AL-IFKA1.5PE1-6.3	1.50	-	3.0	-	0.020	-	166558
AL-IFKA2.5PH1-6.3	2.50	3.7	-	0.032	-	166238	-
AL-IFKA2.5PE1-6.3	2.50	-	3.7	-	0.032	-	166239
AL-IFKA4PH1-6.3	4.00	4.3	-	0.050	-	166240	-
AL-IFKA4PE1-6.3	4.00	-	4.3	-	0.050	-	166241
AL-IFKA6-PH1-6.3	6.00	4.9	-	0.064	-	166242	-
AL-IFKA6-PE1-6.3	6.00	-	4.9	-	0.064	-	166243

Tab plug only (without cable)

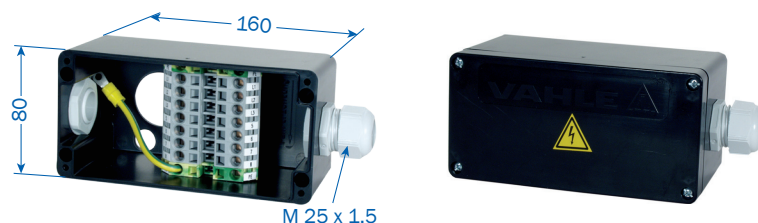
Type	for cable cross section mm ²	Weight kg	Order No.
FH2.5	2.5	0.002	165120
FH4-6	4-6	0.002	165121
WFH2.5	2.5	0.002	168109

TERMINAL BOXES

Terminal box AKE

for conductor current supply with max. 7x6mm² terminal clamps and 2x6mm² PE terminal clamps.

Please inquire when terminal clamp variations are desired.



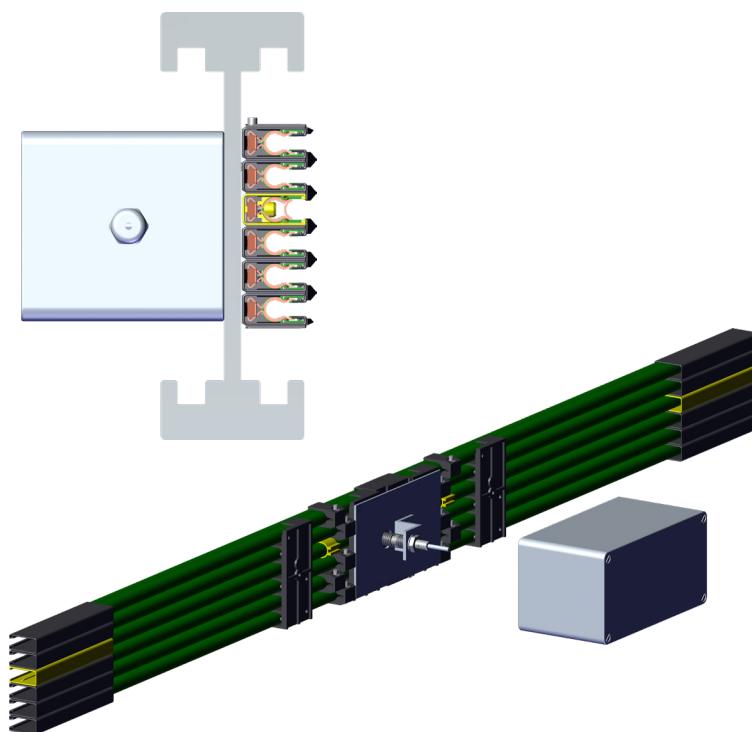
Type	Weight kg	Order No.
ES-AKE1-PH7 x 2L6-PE2 x 2L6-M25	0.445	169462

BRUSH WEAR INDICATOR

Brush wear indicator can be supplied installed on 1m conductor section. Please specify the corresponding conductor arrangement and position when ordering.

The brush wear indicator checks the remaining brush height each time a collector set passes. Max. travel speed 70 m/min. When the remaining brush height reaches the preset value of 3 mm the brush wear indicator will send an impulse. It is practical to install the brush wear indicator ahead of a track switch, then the impulse can actuate the track switch to send the unit directly into a maintenance spur.

An opening, min. width 120 mm height 50 mm, must be cut at the EMS track web. PE position is variable, similarly to the conductor arrangement; please inquire. Differing remaining brush height settings above 3 mm are also available.



Brush wear indicator with inductive proximity switch

The last slot of a brush wear indicator with an uneven number of conductors remains unoccupied.

Type	Number of poles	Weight kg	Order No. PE-VPN at No. 4	Order No. PE at No. 4
VT-KVT10-4-14VPN4B	4	2.011	144907	-
VT-KVT10-4-14HS4B	4	2.011	-	166957
VT-KVT10-5-14VPN4B/6	5	2.252	144908	-
VT-KVT10-5-14HS4B/6	5	2.252	-	167440
VT-KVT10-6-14VPN4B	6	2.453	144909	-
VT-KVT10-6-14HS4B	6	2.453	-	166895
VT-KVT10-7-14VPN4B/8	7	2.692	144910	-
VT-KVT10-7-14HS4B/8	7	2.692	-	167441
VT-KVT10-8-14VPN4B	8	2.893	144911	-
VT-KVT10-8-14HS4B	8	2.893	-	166896
VT-KVT10-9-14VPN4B/10	9	3.131	144912	-
VT-KVT10-9-14HS4B/10	9	3.131	-	167442
VT-KVT10-10-14VPN4B	10	3.335	144913	-
VT-KVT10-10-14HS4B	10	3.335	-	166897

INSTALLATION TOOLS

Curve tool

for forming U10 vertical and horizontal curves.

Filler rods must be ordered separately. For the conductor system PE-VPN no filler rod is required. Buy or rent (on request) possible.

Type	Description	Weight kg	Order No.
MZ-BVU10-VPN	Curve tool	6.918	143318
MZ-FU10-V ⁽¹⁾	Filler rod for PH/PE (4 m)	0.371	165234
MU-FU10-H ⁽²⁾	Filler rod for PH/PE (4 m)	0.354	144416

Crosscut saw

for cutting U10 insulator profiles and conductor profiles

Voltage required: 230V, 50 Hz

Type	Description	Weight kg	Order No.
MZ-KS10	Crosscut saw, complete	6.500	165276
MZ-SB	Spare saw blade	0.510	144889

Conductor punch tool

for punching joint splice window into conductor profile after cutting standard length section.

For phase and PE and PE-VPN conductors.

Type	Description	Weight kg	Order No.
MZ-LZ10PH/PE	Conductor punch tool for Phase and Standard PE	0.480	144363
MZ-LZ10PE-VPN	Conductor punch tool for PE-VPN	0.563	144875

Deburring file

Type	Application	Weight kg	Order No.
MZ-RF-150-H3-D6	Deburr inside profile after cutting section	0.085	143330
MZ-HRF-150-H3	Deburr outside profile after cutting section	0.085	165264

Adjustment jig

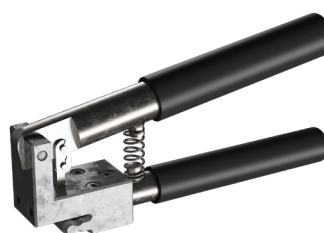
facilitates cutting precise length of insulation profile without using measuring tape.

Type	Weight kg	Order No.
MZ-ST10	0.150	165091

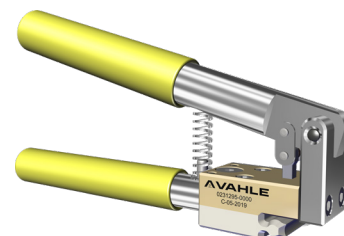
Transfer guide PE to PE-VPN

The transfer guide is used for a limited time in systems in which the standard PE conductor rail is to be replaced by the PE-VPN conductor rail. 200,000 transfers or 2 months (whichever comes first).

Type	Weight kg	Order No.
ÜBERLEITUNGSSTÜCK PE AUF PE-VPN	0.035	144880



Standard PH/PE



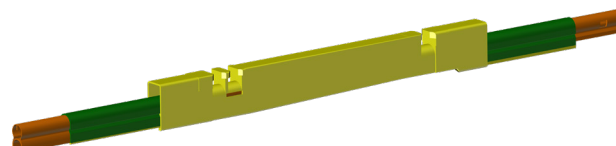
PE-VPN



RF



HRF



(1) For making vertical EMS curve sections.

(2) For making horizontal and outward facing AEM curve sections.

Joint splice/feed assembling tool

To push conductor into joint splice clip

If necessary, to widen conductor slot opening

To move joint splice cap in place

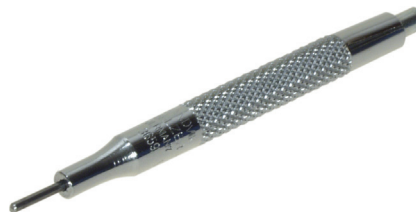
Type	Weight kg	Order No.
MZ-MG-SW10	0.125	165093



Locking pin driver

to insert BFU anchor bar transfer guide locking pins

Type	Weight kg	Order No.
MZ-ED10	0.010	165277



Conductor removal tool

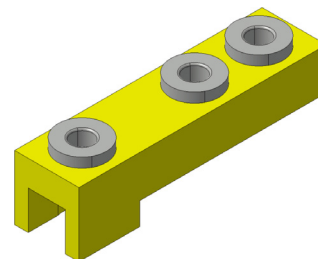
to release and remove conductors from compact hangers

Type	Weight kg	Order No.
MZ-DMW10	0.039	165119



Drilling jig for fix point (PE-VPN)

Type	Weight kg	Order No.
MZ-BS10A-VPN	0.069	144877
MZ-BS10A-VPN incl. spiral drill	0.077	144878



Spiral drill

to drill holes for locating clamps USK 10A-VPN at fix points

Type	Weight kg	Order No.
SPIRAL DRILL Ø 3.2 MM, Type N	0.003	143426

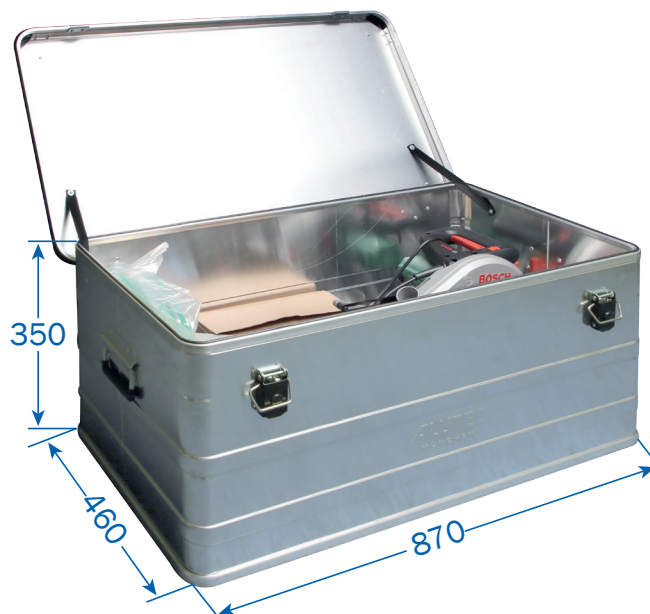


Installation tool box including:

- 1x BVU10-VPN curve Tool, with filler rods 1x FU10;
- 1x FU10S-VP and 1x FU10VP-E;
- 1x KS10 crosscut saw;
- 1x SB spare blade;
- 1x LZ10PE-VPN and 1x LZ10PH/PE conductor punch tool;
- 1x RF round file and 1x HRF half round file;
- 1x ST10 adjustment jig
- 1x MG-SW 10 joint splice/feed assembly tool;
- 1x ED10 locking pin driver;
- 1x DMW10 conductor removal tool;
- 1x BS10A drilling jig, 1x spiral drill Ø 3.2 mm

Installation tool box can be locked.

Type	Weight kg	Order No.
MZ-MWK-K	26.500	166548



Quantity framework

Position	Quantity	Piece/m	Description	
1.		pieces	carrier	
2.		m	length total	
3.		m	length straight	
4.		pieces	H-curves to 15°	R = mm
5.		pieces	H-curves to 30°	R = mm
6.		pieces	H-curves to 45°	R = mm
7.		pieces	H-curves to 60°	R = mm
8.		pieces	H-curves to 75°	R = mm
9.		pieces	H-curves to 90°	R = mm
10.		pieces	H-curves to 180°	R = mm
11.		pieces	TS-connection curves	R = mm
12.		pieces	V-curves to 45°	R = mm
13.		pieces	two-way track switches	
14.		pieces	three-way track switches	
15.		pieces	V-track switches	
16.		pieces	turntables	
17.		pieces	quattro track switches	
18.		pieces	lift stations vertical	No. of connections _____ beams _____
19.		pieces	shift units horizontal	No. of connections _____ beams _____
20.		pieces	track expansions	
21.		pieces	building expansions	
22.		pieces	brush wear indicator	
23.		pieces	PE verification	
24.		pieces	connecting cables, capacity	
25.		pieces	connecting cables, PE	
26.		pieces	connecting cables, control	
27.		pieces	terminal boxes	
28.		pieces	conductor vacuum incl. suction head	

Remarks

QUESTIONNAIRE 1/2

sales.usa@vahle.com, Phone: +1 713.465.9796, Fax: +1 713.465.1851

Please fill out the following questionnaire in order to determine which conductor bar system is right for your application. Copy / print this page, fill out the questionnaire, and send it to your VAHLE experts. Please attach sketches to enable us to prepare a quotation.

Company Information

Company Name

Address

State

ZIP

Technical Planning Contact Person

Contact Person

Email Address

Phone Number

Project Timeline (MM/DD/YY or MM/YY)

Quote Deadline

Delivery Deadline

Installation Start

☐

Weekdays

Installation Finish

☐

Weekends, Holidays

Purchasing Contact Person

Contact Person

Email Address

Phone Number

System Information

☐

New Application

☐

Replacement

☐

Add on existing system

Application Type (i.e. EMS, Floor Track System, Skillet System)

Total System Length

m

ft

Installation Height from Facility Floor or Support

m

ft

Power Requirements

Volt

Hz

Type of Current

☐

3-phase

☐

AC

☐

DC

Number of Phase

No. of Conductors for Data

Conductors

Communication / Signals

Ground Conductor

☐

PE-Standard

☐

PE-VP

(copper only)

Conductor

☐

Copper

Material **U10/25C**

☐

Stainless Steel

U10/25E

Conductor Sequence. Example: 12-pole hanger, 6-pole used.

Pole	Required Sequence (top to bottom)	Example
1		open
2		open
3		L1
4		L2
5		L3
6		PE-VPN
7		S1
8		S2
9		open
10		open
11		open
12		open



System Examples

☐

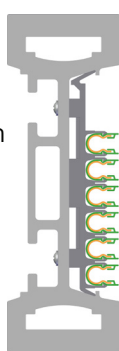
Positioning
VAHLE APOS

☐

Data Communication
VAHLE SMGM

☐

Power



for EMS

☐

Positioning
VAHLE APOS

☐

Data/Signals

☐

Power

EMS Track:

☐

180x60

☐

240/80

☐

Other:

Carrier Track Supplier or Manufacturer / Track Designation

Conductors Orientation:

☐

Facing sideways

☐

Facing downwards

In direction of travel:

☐

Right side

☐

Left side

Travel Mode:

☐

One Direction Only

☐

Bi-directional

more details, %

Max. Travel Speed

straight

m/min

ft/min

Max. Travel Speed

curves

m/min

ft/min

Acceleration

m/s²

ft/s²

Acceleration time, s

Please send us the form after it is filled out to receive a free quote.

QUESTIONNAIRE 2/2

Environment Requirements (indoor only)

☐ Indoor
 ☐ Cold Storage
 ☐ Freezer
 (up to -30°C / -22°F)

Ambient Temperature
 min.
 max.
 °C
 °F

Temperature while Installation ~

 °C
 °F

Relative Humidity %
 at Temp.:

 °C
 °F

Oxygen %
 at Oxygen reduced atmosphere

Additional Notes about the Environment

Characteristics of Construction

Expansion gaps:	expansion distance	gap dimensions		
Track				
expansion gaps			mm	inch
Building				
expansion gaps			mm	inch
Line feed cables main current (i.e. 4G6 or 4x6)		X		sq.mm.
Switches / Transfers cables main current (i.e. 4G4 or 4x4)		X		sq.mm.
Feeds and Transfers cables control current (i.e. 4G2.5 or 4x2.5)		X		sq.mm.

Specific Building Features

If using Positioning System and/or Data Transfer:

Positioning system type:

- ☐ VAHLE APOS Optic
- ☐ VAHLE APOS Magnetic
- ☐ Leuze Barcode (support only)

Communication system type:


Utilizing protected profile



Utilizing conductor system



VAHLE POWERNET

 Semo-Wave
only with VAHLE vDRIVE

☐ CAN-BUS
only with VAHLE vDRIVE

comments

Scope of Supply

Deinstallation of old systems	<input type="checkbox"/>	Yes	<input type="checkbox"/>	No
Installation of new systems	<input type="checkbox"/>	Yes	<input type="checkbox"/>	No
The entire track length is freely traversable	<input type="checkbox"/>	Yes	<input type="checkbox"/>	No

Additional Information

[illegible]

Download related catalogs,
operation manuals, and more at
<https://www.vahle.com/en/download>





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